

UPOL – 615 , is an ortho phthalic base liquid polyester resin, of high reactivity recommend for filled systems, putties and mastics

RESIN CHARACTERISTICS (BEFORE POLYMERISATION)

PROPERTY	STANDARD
State	Liquid
Monomer content %	30±3
Viscosity @ 25 °C (Brookfield viscometer)	1800-2200 centi poises
Aspect	Clear Amber
Specific gravity @ 20 °C	1.13 ± 0.03
Refractive index @ 25 °C	1.535 ± 0.005
Acid index (mg KOH / g resin)	30 ± 3
Conservation @ 25 °C in closed package min.	6 months

POLYMERIZATION CHARACTERISTICS

The polymerization can also be effected in cold, in this case, the addition of an accelerator is necessary. The following indicates the gel time obtained in standard work conditions, which can serve as an approximate indication.

Accelerator	Catalyst	Temperature	Gel time (min.)	Peak temp.
C3 1%	M8 2%	25 °C	10-15	150-170 °C

C3 = COBALT OCTOATE OF 1.5 % Co

M8 = MEK PEROXIDE OF 50%

Please note that the gel time is the standard that we produce however, we can modify to suite your requirment

N.B *since operatinge conditions in the user's plant are beyond our control . we cannot assume liabilities which may result from the use of our product .*

Rev.01